

# Kore 7th Ultimate dosing station

# User Manual ver. 2.0 PS Cloud Interface



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# **1. Introduction**

#### Congratulations on your Purchase!

The Pacific Sun Kore 7th dosing station and kHLab module are made with the highest quality materials, and are built to last, helping you to take your reef to the next level!

The Pacific Sun Research and Development team is continuously testing, developing, and releasing new products with new features.

This document serves to cover the basics of the Kore 7th dosing station and the kHLab module. Details will be made available about additional new products and features as they are released.

For questions, please contact us at service@pacific-sun.eu.

#### **1.1. Product Information and Features**

#### Why the Kore 7th/kHLab was developed?

The kHLab module automatically measures seawater alkalinity in the reef aquarium and maintains the KH set value by automatically controlled Kore 7th doser pumps performance.

What distinguishes Kore 7th dosing station and kHLab from the competition's products is that it regulates the dosing of Alkalinity Additive solution (Sodium Bicarbonate or Carbonate) as well as Calcium (Ca) and Magnesium (Mg) fluids and Mineral Salt.

Another important feature of kHLab/Kore 7th is the ability to control external Calcium Reactors by controlling CO<sub>2</sub> dosing into the reactor chamber.

The Kore 7th/kHLab device and device performance should be monitored and serviced on a regular basis. This includes service activities such as regular pH probe calibration (in 4.0pH and 7.0pH solutions) and checking the dosing efficiency of channels #1 (Water Sample) and #2 (Reagent Solution) as these can have a big impact on accuracy and proper device operation.

An incorrect and/or unstable alkalinity level or sudden and/or accidental alkalinity level changes in the aquarium water can significantly affect the condition/life of demanding corals such as SPS which are becoming increasing popular in home aquariums. A correctly configured and programmed device will quickly became a necessary tool for the aquarist in maintaining alkalinity at a proper and stable level.

### **1.2.** The Kore 7th/kHLab Edition Package

The Kore 7th / kHLab includes:

- Kore 7th dosing station with Wi-Fi antenna,
- kHLab module with control connection cable,
- 12V/2A Power supply (USA/EU/AUS/JAP),
- High-Quality Lab Grade pH Probe,
- 4.0pH and 7.0pH Calibration Fluids,
- 1000ml super concentrated reagent (1 liter allows to prepare 100 liters ready to use reagent and allows for about 2000 tests),
- Digital Scale with calibration holder/stand for very precise fluids calibration (0.01g),
- Dedicated calibration/measuring cylinder,
- Syringes and precise dosing applicator tips,
- Connection tubings for kHLab,
- Magnetic stirring bar/pellet (inside kHLab module cylindrical chamber).

### 1.3. The Kore 7th/kHLab Device Features

The kHLab has an ability to measure alkalinity with lab grade accuracy. It can provide KH measurement values with 0.1 dKH accuracy. It's a minimal confirmed resolution during continuous device function. In the case of performing tests manually (in a small time intervals) resolution can be greater.

## 1.4. kHLab Device Technical Specifications

- Systematic error ISO: ±0.03ml
- Numeric division: 0.05ml
- Random error: ≤ 0.05ml
- Alkalinity range: 5 to 15dKH
- Resolution: 0.1 dKH
- Device can work in two modes Monitoring and Control



## 1.5. kHLab working modes

1. Monitoring mode (passive)

During this Monitoring mode, the device measures the Alkalinity level and registers all the values in memory, and displays them on a doser LCD screen. It makes no adjustments to the Alkalinity level.

#### 2. Control mode (active)

During Control mode the device **automatically adjusts and maintains** the amount of dosing fluids in channels **4/5/6/7** (Alk/Ca/Mg/Mineral Salt) to control Alkalinity level. Channels are simultaneously controlled (at the same time).

# 2. Kore 7th/kHLab Device installation

### 2.1. Proper device setup and installation

For optimum performance, the height difference between the kHLab device and the water level surface from where the device will take the water sample for testing should NOT exceed about 50-60cm (20-24in) and connection tubing length between the kHLab module and Kore 7th doser should NOT exceed 100cm (59in).

The kHLab device can be mounted directly on a wall with the supplied wall mount, or it can operate sitting on a flat surface.



Kore 7th Ultimate Wi-Fi dosing station

# 2.2. Kore 7th Connection Ports





USB	Port for Firmware upgrade
DC pump	Port for DC pump (ATO refill pump)
Optical sensor	Connection port for optical sensor (used for ATO/AWC)
Temp sensor	Digital temperature sensor port
Floating sensors port	Not used in the newest version of software/firmware and designed for future applications
Antenna port	External Wi-Fi antenna port. Required for proper work!
Reset button	Hardware reset switch (short push generate reset signal to the main CPU)
Power supply port	Required 12V/2A power supply with 2.1mm plug
kHLab Digital I/O port	Used for connection <b>kHLab Module</b> or Magnetic Stirrer, DC AWC pump etc
pH #1	Connection port for pH probe nr 1 (kHLab module)
pH #2	Connection port for pH probe nr 2 (Calcium Reactor)



#### Important!

- 1. Make sure that water mixing magnetic stirrer bar/pellet is put inside kHLab module test cylindrical chamber.
- 2. Make sure to connect silicone tubing properly to individual Kore 7th dosing pumps:
  - Pump 1 supplies water sample (aquarium water) to kHLab test chamber. Do NOT exceed 100cm (39in) length between the place of taking test water and the kHLab device.
  - Pump 2 supplies reagent solution for testing. Try to place the reagent solution bottle as close as possible to the doser and at a similar level.
  - Pump 3 removes waste water (tested water) from the kHLab test chamber. This water can be drained into the aquarium (we suggest near the pump sucking in water to the protein skimmer). The length of the silicone tubing from the pump outlet should not exceed 150cm (59in).
- 3. Make sure to connect the control cable between the kHLab device and the Kore 7th dosing station.



Pumps with connectors facing UP



## Note:

Pumps heads can function with all connectors facing UP or DOWN.



Pumps with connectors facing DOWN



kHLab module – top view



kHLab module – side view

## 2.3. kHLab Magnetic Stirrer Preparation

Make sure that inside the kHLab module test/mixing cylindrical chamber is a dedicated water mixing magnetic stirrer bar/pellet (small white bar). That bar/pellet is necessary for proper water sample mixing during perform tests. Also, connect the kHLab module to the Kore 7th dosing station by using the dedicated 8-pin plug cable.

# 2.4. Tubing and cables connection



Kore 7th and kHLab connection setup examples

# Water Sample

Connector 1 OUT	Test Water Sample outlet to the kHLab module - using silicone tubing, connect to the Water port at the top of the kHLab module.
Connector 2 IN	<b>Test Water Sample inlet from the sump</b> - connect the silicone tubing to the acrylic tubing holder and make sure the tubing end is always under water, including during aquarium maintenance or any aquarium service work when the main return pump is OFF.

# Reagent Solution

Connector 3 OUT	Reagent Solution outlet to kHLab module - connect to kHLab top connector with label "Reagent".
Connector 4 IN	Reagent Solution inlet - connect to the container/bottle with reagent solution - make sure that the silicone tubing END is right at the container/bottle bottom and NEVER exposed to air. Make sure that the container/bottle is NEVER empty.

# Waste Water

Connector 5 OUT	Waste Water (tested) outlet from kHLab mode - connect silicone tubing and best, place to the sump close to the skimmer pump inlet. Do NOT slide in the tubing to the skimmer pump inlet.
Connector 6 IN	Waste Water (tested) outlet from the kHLab module - connect the kHLab module to the connector with the label "Waste".

### 2.5. Calibration With Precise Digital Scale and Stand/Holder

The Precise Digital Scale and Stand/Holder are required for the Reagent Solution Preparation and Kore 7th calibration process.



Calibration station setup



Digital Scale

# 3. pH Probe Setup, Maintenance, and Preparation

Use only dedicated Pacific Sun pH probes for these calibrations. If you use probes from another manufacturer, Pacific Sun cannot guarantee the accuracy that measured results will match actual conditions. The typical lifespan for a pH probe in kHLab is about 16-18 months, but this time can be shortened in the case of long-term exposure to seawater. The safe replacement time guaranteeing high accuracy is 12 months.



pH 4.0 and pH 7.0 calibration solutions



#### Warning!

Do NOT let the tip of the pH probe dry out as damage to the probe will result. The clear cap (small container) protects the pH probe from drying out.

In order to obtain accurate measurements and best performance, the pH probe needs to be calibrated at two points - pH 4.0 and pH 7.0. Remember to use only dedicated calibration fluids at aquarium water temperature before performing pH probe calibration. Closed bottles with calibration fluid for both pH 4 and pH 7 can be placed in aquarium water to acclimate them to the system temperature.



#### Warning!

The pH probe must always be calibrated before use. Remove the clear cap (small container) from the pH probe before starting the calibration process and before the use of the pH probe.

### 3.1. Initial pH Probe Preparation - First Use After Purchase



#### Important!

Never expose pH probe to the air for more than 3-4 minutes. The pH probe should be always in the water or in it's transport protection container.

#### **Preparation steps for the calibration process:**

- 1) Remove the storage clear cap (small container) from the pH probe.
- 2) It's strongly recommended that before first calibration the pH probe should be immersed in tap water to a minimum 4cm (1.5") depth (maximum 9cm (3.5")) and soak for 24 hours. During this period of time, occasionally, gently move and rotate the pH probe several times in the water. This process will stabilize the pH probe parameters.
- 3) After removing the pH probe from tap water, gently shake the excess water and wipe using a fresh paper towel. Never wipe the end probe tip. Just dry by gently touching/dabbing the end tip with a paper towel.





#### Important!

Due to its physicochemical properties, the pH probe will take some time to stabilize and provide accurate/repeatable results. Consequently, it is recommended that during the first days/weeks of using the pH probe, the calibration procedure be carried out more frequently than recommended.

# 4. Reagent Solution Preparation

This device preparation step is very important. If the reagent dilution ratio is not correct, the tested results may differ from the actual alkalinity levels. To obtain accurate results, we strongly suggest using the digital scale for reagent dilution.



#### Important!

The 1000ml of SUPER Concentrated Reagent included in the package has to be diluted with RO/DI water (**TDS=0**) before use in **1:99** ratio. **EXAMPLE**: 100ml of concentrated reagent has to be added to 9900ml of RO/DI water (**TDS=0**).

SUPER Concentrated Reagent	RO/DI water	Reagent Solution
10ml =	990ml	1000ml
100ml 🗧	9900ml	10 000ml

Before beginning the reagent solution preparation steps, prepare two containers:

- Measuring Container must have a minimum of 100ml capacity for measuring the correct amount of concentrated reagent and RO/DI water (TDS=0);
- Target Reagent Solution Container must have a minimum of 500ml capacity for mixing concentrated reagent with RO/DI water (TDS=0).

To prepare ready to use 500ml of reagent solution follow these steps:

- 1) Prepare an empty **Measuring Container**.
- 2) Place the Measuring Container on the digital scale.
- 3) Turn ON the digital scale.
- 4) Wait a few seconds and then zero-out the digital scale by clicking (T) Tare button. Before starting reagent measurement, the digital scale must show 0.00g on the LCD display.
- 5) Make sure that the digital scale is showing **[g]** as the weight unit. If not then start clicking **(M)** button until you see **[g]** gram unit on the display.
- 6) Measure exactly **5g** of reagent (from a 1000ml bottle with SUPER concentrated reagent included in the package).
- 7) Pour out the measured amount into the Target Reagent Solution Container.
- 8) Place the empty Measuring Container back on the digital scale.
- 9) Wait a few seconds and then zero-out the digital scale by clicking (T) Tare button.
- 10) Pour in exactly **495g** of RO/DI water into the **Measuring Container**, then add that measured RO/DI water into the **Target Reagent Solution Container**.
- After adding the whole (5ml of SUPER concentrated reagent and 495ml of RO/DI water) mix everything by shaking the Target Reagent Solution Container several times.

The prepared reagent solution is ready for use. We recommend preparing no more than 5000ml of ready to use **Reagent Solution**. This amount of solution can last for up to 37 days of performed Alkalinity tests (12 tests/day).

# 5. Kore 7th Wi-Fi Cloud Pacific Sun network setup

### 5.1. Connecting Kore 7th to your home Wi-Fi network





# 5.2. Adding Kore 7th to Pacific Sun Cloud

Padfic Sun x +     C	<ol> <li>Connect to your home Wi-Fi internet network, open Internet Browser, and go to the following address:</li> <li>https://cloud.pacific-sun.eu</li> <li>Click Create an account</li> </ol>
Sign Llo	2 Create Cloud Pacific Sun account.
Enter your account details below:	1 Enter <b>Email</b> address
	2 Enter Password
Prassword     Password Again	3 Enter Password Again
✓ I agree to the Terms of Service and Privacy Policy	Next Click Submit
Already have an account? Log-in Submit O	
●●● C heats Sam x + ← → C → doud surflaw any co	3 After login, on the Dashboards
Pacific Sun Outer@email.com	
Vietcome User@email.com 0	+
# My Light Polisie         +	1 Click Add new tank
20 ga 0	1









#### Note:

When a Wi-Fi router change is necessary then it's recommended to set the same SSID and password on the new one. This will avoid a need for changing the settings of all Pacific Sun devices connected to the Wi-Fi network.

# 6. kHLab Pumps Calibration and Accuracy Check

The kHLab calibration process is based on the Pacific Sun Cloud solution and requires only to follow a few automatic steps.

Water Sample	
Step 1	Fill Tube #1
Step 2	Calibration Channel #1 Checking Water Sample (Channel #1) Accuracy
Reagent Solutio	n
Step 3	Fill Tube #2
Step 4	Calibration Channel #2 Checking Reagent Solution (Channel #2) Accuracy
pH Sensor	
Step 5	Calibrate pH Sensor
Supplements	
Step 6	Calibration Channels #4 #5 #6 #7 Checking Supplements (Channels #4 #5 #6 #7) Accuracy



#### Important!

Dosing pumps calibration in channel #1 and #2 should be performed/ checked every 2 to 4 weeks.

# 6.1. Calibration With Precise Digital Scale and Stand/Holder

#### Under your Kore 7th kHLab device go to System/Config





### 6.2. Channel #1 Calibration Process - Water Sample

Channel #1 is dedicated to **Water Samples**. To calibrate pump#1 in this channel follow the steps below. Refer to the following pictures.

Step 1 - Fill Tube #1
Calibrate KHLab
Step 1 Fill Tube #1  Place a dedicated calibration stand. Place a dedicated calibration sylind(viai) on the digital scale. Place a dedicated calibration cylind(viai) on the digital scale. Proses: Star When you see that the test water sample is coming out uniformly, stop the pump by clicking here: Stop Next ©

Step 2 - Calibrati Checkin	on Channel #1 g Water Sample (Channel #1) Accuracy
Step 2 Calibration	Channel #1
Remove water from calibration cy Turn ON the digital scale Wait a few seconds and next ther Make sure that digital scale is dis Press: Calibrate The pump will start adding water Write the value displayed on the c	linder zero-out the digital scale by clicking the <b>T (Tare)</b> button. Before starting measurements, the digital scale has to display 0.00g on the LCD screen. Jaying [g] as the weight unit. If not then press the <b>M (Units</b> ) button until you see [g] gram unit on the LCD screen. In the calibration cylinder (vial). Igital scale LCD screen into the field below:
Value from scale:	- • •
Value from scale:	- 9 +
Value from scale:	- 0 +
Value from scale:	- 9 *
Value from scale:	- 0 +
	+ add measurement
Dispose of the fluid from calibration	on cylinder (vial) and press *add measurement*, repeat above calibration steps few times (recommended five times).
Calibration Value:	Save 0.00 ml as new calibration value
Checking Water S	Sample (Channel #1) Accuracy
<ul> <li>Dispose of any water from calibra</li> <li>Turn ON the digital scale and zero</li> </ul>	tion cylinder (vial) and place the cylinder on the digital scale -out the digital scale
Press Test #1 pump #1 will s	tart adding 70ml of water from Channel #1 to the calibration cylinder (vial)
<ul> <li>Read the result in grams [g] from</li> </ul>	the digital scale LCD display. This is the dosed amount of water in mI by dosing station in channel #1.
The number from the Test #1 process	should be in the range of 69.20 - 70.80 ml (at ±1% measurement accuracy). If the calculated number is out of this range than the calibration procedure must be repeated.
	Back Next O

### 6.3. Channel #3 Calibration Process - Waste Water

Channel #3 is dedicated to **Waste Water**. To calibrate pump#3 in this channel follow the steps below. Refer to the following pictures.

Step 3 - Fill Tube #3
Step 3 Fill Tube #3 • Disconnect the silicone tubing connected to the calibration stand/holder connector (NO green tip) and connect back to the "Water" port at the top of the kHLab module. • Connect the silicone tubing coming out from the pump #3 to the calibration stand connector (NO green tip). • Connect the silicone tubing coming in to pump #3 to the Wase Water outlet from KHLab • Fill the charaber with water • Press: • Witen you see that the reagent is coming out uniformly, stop the pump by clicking here: • Stop
Back Next 🕽



### 6.4. Channel #2 Calibration Process - Reagent

Channel #2 is dedicated to the **Reagent** solution. To calibrate pump#2 in this channel follow the steps below. Refer to the following pictures.





#### Step 6 Calibration Channel #2

- · Remove water from calibration cylinder
- Turn ON the digital scale
- Wait a few seconds and next then zero-out the digital scale by clicking the T (Tare) button. Before starting measurements, the digital scale has to display 0.00g on the LCD screen
- Make sure that digital scale is displaying [g] as the weight unit. If not then press the M (Units) button until you see [g] gram unit on the LCD screen. · Press:
- Calibrate

The pump will start adding reagent to the calibration cylinder (vial)

• Write the value displayed on the digital scale LCD screen e.g. 8.98g in the following boxes. Dispose of the fluid from the calibration cylinder (vial) and repeat the above calibration steps 5 times

Calibration Value:	Save 0.00	l g as new reag	ent valu	•
	+ add me	asurement		
Value from scale:	-	g	+	
Value from scale:	-	g	+	Î
Value from scale:	•	g	+	Î
Value from scale:	-	g	+	Î

· Dispose of the fluid from calibration cylinder (vial) and press "add measurement", repeat above calibration steps few times (recommended five times)

### Checking Reagent (Channel #2) Accuracy

- · Place digital scale on the calibration stand
- Dispose of any water from calibration cylinder (vial) and place the cylinder on the digital scale
   Turn ON the digital scale and zero-out the digital scale
- Press Test #2 pump #2 will start adding reagent to the calibration cylinder (vial)

Allowed measurement error (between the values read from digital scale and dosing station LCD screen) CANNOT be more than ±2%.				
	Back		Next 😏	

# 6.5. pH Probe Calibration process with PS Cloud Wizard

Step 7 - Calibrate pH Sensor
Step 7 Calibrate PH Sensor
Wizard Manual
click Calibrate pH 4.0
Finish KH Lab Wizard <b>Q</b>

Step 7 Calibrate PH Sensor
Wizard Manual
3:26 • The pH probe should be in the solution for 5 minutes. During this period gently move and rotate the probe every few seconds, keeping the pH probe immersed in the calibration 4.0 solution.
Finish KH Lab Wizard 🕄

Step 7 Calibrate PH Sensor
Wizard         Manual           • Remove the pH probe from the pH solution, and put it in RO water
Press Start when probe is in RO water     After removing pH probe from top water, gently shake the excess water and wipe using a fresh paper towel. Never wipe the end probe tip. Just dry by gently touching/dabbing the end tip with paper towel
Finish KH Lab Wizard O

Step 7 Calibrate PH Sensor
Wizard Manual
Remove the pH probe from the pH solution, and put it in HO water     2:45
After removing pH probe from top water, gently shake the excess water and wipe using a fresh paper towel. Never wipe the end probe tip. Just dry by gently touching/dabbing the end tip with paper towel
Finish KH Lab Wizard <b>O</b>

Step 7 Calibrate PH Sensor
Wizard Manual
Immerse the pH probe in the calibration fluid pH 7.0 to a minimum 3 cm (~1 inch) depth.     Press Start when probe is in pH 7.0 fluid
Finish KH Lab Wizard 🛇
Step 7 Calibrate PH Sensor
Wizard Manual
click Calibrate pH 7.0
Finish KH Lab Wizard 🛇
Step 7 Calibrate PH Sensor
Wizard Manual
4:49
The pH probe should be in the solution for 5 minutes. During this period gently move and rotate the probe every few seconds, keeping the pH probe immersed in the calibration 7.0 solution.
Finish KH Lab Wizard 🛇
Step 7 Calibrate PH Sensor
Wizzerd Manual
Ready, your pH probe is calibrated
Finish KH Lab Wizard <b>O</b>
Finish KH Lab Wizard O
Finish KH Lab Wizard O
Finish KH Lab Wizard 🛛
Finish KH Lab Wizard Ø
Finish KH Lab Wizard O KH-Lab your KH-Lab is now ready to use

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#### 6.6. Channels #4 #5 #6 #7 Calibration Process - Supplements

Channels #4 #5 #6 #7 are dedicated to **Supplements** (e.g.: alkalinity, calcium, magnesium, trace elements etc.). To calibrate pumps #4 #5 #6 #7 in those channels follow the steps below for each channel (one at a time). Refer to the following steps.





# 7. Kore 7 - Cloud Management



# 7.1. kHLab Settings

The "**kHLab Settings**" Tab is allowing to set the main parameters for the alkalinity measurements and control.

:	Home / Kore 7			
Welcome	KHLab Settings		Advanced Settings	
# Dashboards	KH Lab Attached		Alkanility auto correct mode	
▶ Tank 350G	First Test Time	09:05	Channel #4 auto-control	
i≍ Tank Dashboard ⊯ Rules	Test Daily	12x / Day v	Channel #5 auto-control	
⊞ Jobs		Set test times	Channel #6 auto-control	
	Minimum dKld			
+ fast add values		- 0	Channel #7 auto-control	
Edite 7 Kore7	Target dKH	- 9.1 +	Generate sound after test	
Timeline     Timeline	Maximum dKH	- 9.19 +	Martin and states to the	
Channel Settings     ATO Settings	Aquarium capacity ()	- 1250 +	Maximum amount of extra dose (m)	- 50 +
= Automatic water change			Minimum / emergency alkalinity (dKH)	- 8.5 +
A KH Lab Settings	Re-test range	- 9.5 +	Joitel Gunte	Fluck
Linked devices	Beference KH		Inta nosr	Flush
/ System/Config		Sat Deference Kid	Clean History (Windows application	Clean
CalcFeeder v3 calofeeder		Set Helefelice Kn Heset Helefelice Kn	chart will be also cleaned)	
My Light Profiles	0			
Add Tank	Reagent Settings		Calcium Reactor Control	
	Reagent refil	- 5000 + Refil	control solenoid	
	Light Settings			
	Reduce dosing amount after sunset		Sti	rrer speed
	Sunrise Time	12:30		-
	Sunset Time	00:30		
	Reduce dosing amount %	- 10 +		110
				Test

### 7.2. How to set "Reference KH"

By setting up the "**Reference KH**", kHLab will automatically correct alkalinity to values measured manually by your preferred titration test kit or another KH device. Subsequent results will be automatically corrected according to the given reference value.



### High Level Steps

### 7.3. Linked Devices - CalcFeeder with Kore 7th kHLab

Pacific Sun Cloud is giving all users the opportunity to add all WiFi PS Cloud-ready devices, configure them and link them to enable additional functionality and more automatic control to the aquarium. For example you can link CalcFeeder Controller Pro to Kore 7th kHLab and have Kore 7th control and adjust CalcFeeder effluent automatically based on the measured Alkalinity levels. To link CalcFeeder Controller Pro with Kore 7th kHLab follow the steps.



# 8. Cloud Application Additional Functions

### 8.1. Tank Dashboard

After login into your <u>Pacific Sun Cloud account</u>, you can see under your Tank Name "**Tank Dashboard**". By clicking on this function Tab you can see all your added devices to your Tank. You can also add any new device to this Tank.



### 8.2. Rules

Under Rules Tab you can create your rules taking special actions in your systems, sending messages to your email when matching certain conditions, etc. In order to create a new **Rules** click:

(1) Add New +			
2 type in a Name	of your new Rule	e	
3 click OK			
	500SPS	Name?	×
Welcome 🔅	500SPS / Bules	2	
A Dashboards	my Rules	9	
► 500SPS			Cancel OK 3
🗠 Tank Dashboard	Add New +		
≅ Rules #≣ Jobs	Name	Active	
⊥ my Values			
+ fast add values			
Kore 7 kore7			
CalcFeeder 1 calcfeeder Power Module 1 power			
Wy Light Profiles			
Add Tank			

Now you can create **Conditions** and **Actions**. For example **Rule**:

Name:					
(1	Temp	erature	Control		
Conditi	on:				
(2		7 - Temp	erature 3		N (4) 27.5 °C
Action:					•
5	Type:	Switch	Power Mo	dule	
6	Module:	Power I	Module 1	<u> </u>	
$\overline{7}$	State:	Off			
Ĭ	Home / 500SPS				
	Pule				
	Kute	Name	Temperature Control	(1)	
				$\mathbf{\circ}$	
	Condition				
	NOT AND	OR 24Invert			+ Add rule O Add group
	It	 re 7			× Delete
		Kore 7 - Online Kore 7 - Alkanility			
	Action	Kore 7 - Action aft Kore 7 - Channel 4	er kh measurement daily dosing amount		
		Kore 7 - Channel 5 Kore 7 - Channel 6 Kore 7 - Channel 7	daily dosing amount daily dosing amount		+ Add action
		Kore 7 - PH 1 Kore 7 - PH 2		Save 🖬	
	✓ Ca	Kore 7 - Temperati IcFeeder 1	ire (2		
	Po	CalcFeeder 1 - Sp wer Module 1	eed		
		Power Module 1 - Power Module 1 -	Engery Power		
	Home / 500SPS	i			
	Pulo				
	Ruie	Name	Temperature Control		
	Condition				
	O NOT AND	OR >\$Invert		hasic	+ Add rule O Add group
	ļt Ко	re 7 - Temperature	~	√ equal	C Delete
				in not in	
	Action			numbers less	
				less or equal greater	+ Add action
				greater or equal between	
				not between	

Home / 500SPS				
Rule	Name	Temperature Control		
Condition NOT AND It Kore	OR Xinvert	√ greater	× 27.5 <b>4</b>	+ Add rule O Add group
Action	<b>s action</b> Type	✓ - Calcfeeder Change Flow Calcfeeder Display Value Lamp Display Value Mail Pushover Switch Power Module	5	+ Add action

Home / 500SPS	
Rule	
Name	Temperature Control
Condition	
NOT AND OR CINVert	+ Add rule O Add group
L1 Kore 7 - Temperature	✓ greater or equal ✓ 27.5 <a>C</a>
Action	
	- → Adu astion
- remove this action	
Туре	Switch Power Module ~
Module	Power Module 1 6
State:	Off ~
Seconds:	60
	Save 🖬

Rule			
	Name	Temperature Control	
Condition			
NOT AND OR	≫‡Invert	+ Add rule O	Add grou
Lt Kore 7 -	Temperature	✓ greater ✓ 27.5	X Delete
ction			+ Add ac
- remove this as	tion		+ Add ac
ction — remove this ac	tion		+ Add ac
ction — remove this ac	tion Type	Switch Power Module	+ Add ac
ction — remove this ac	tion Type Module	Switch Power Module Power Module 1	+ Add ac
ction — remove this ac	ttion Type Module State:	Switch Power Module Power Module 1 On Q 7	+ Add ac
- remove this ac	t <b>ion</b> Type Module State:	Switch Power Module Power Module 1 On On Toggle On Weit X Seconds = Off	+ Add ac
- remove this ac	tion Type Module State: Seconds:	Switch Power Module Power Module 1 On ✓ Off Toggle On - Wait x Seconds - Off Off - Wait x Seconds - On	+ Add ac

After clicking Save you can see the new Rule and you can Add New + :

Welcome	•	500SPS overview & stats			
<ul><li>✤ Dashboards</li><li>✤ 500SPS</li></ul>		500SPS / Rules my Rules			
l∞ Tank Dashboard )∞ Rules ;≣ Jobs		Add New +	 Active	<b>1</b> 2 <b>1</b>	
my values     + fast add values     Kore 7     CalcFeeder 1     Power Module 1	kore7 calcfeeder				
My Light Profiles     Add Tank					

Sending email when Kore7th measured ALK > 8.5dKH:



Rule	Alkalinity alarm 1
Condition           NOT         AND         OR         >4Invert           If         Kore 7 - Alkanlility         (	+ Add rule O Add group y greater 3 v 8.5 4 × Delete
Action - remove this action	+ Add action
Туре	Mall 5
То:	email@address.com 6
Subject:	Alkalinity alarm
Message:	ALK > 8.5 dKH
	Save 🖬

Sending email when Kore7th measured ALK < 7.8dKH:



Rule	Alkalinity alarm 2
Condition           NOT         AND         OR         >4 Invert           If         Kore 7 - Alkanility         (	+ Add rule • Add group 2 • less 3 • 7.8 4 • Telete
Action - remove this action	+ Add action
Туре	Mail 5
To:	mail@address.com 6
Subject:	Alkalinity alarm 2
Message:	ALK < 7.8 dKH
	Save 🖬

Sending email with Kore 7th Current Measured Values for ALK, Temp and pH 1:



Decreasing Calcfeeder Flow when Kore7th measured ALK is less or equal 8.3dKH:



Rule	Calcfeeder - Decrease Flow If ALK less or equal 8.3dKH	
Condition           NOT         AND         OR         > <invert< td="">           If         Kore 7 - Alkanility</invert<>	+ Add rule	C Add group X Delete
Action - remove this action		+ Add action
Туре	Calcfeeder Change Flow 5	~
Device:	CalcFeeder 1	~
Action:	Decrease (7)	
Action - remove this action Type Device: Action:	Calcfeeder Change Flow 5 CalcFeeder 1 6 Decrease 7 Save D	+ Add action

You can 1 Edit each saved **Rule** or 2 delete and start over:

Welcome	1	500SPS overview & stats		
		500SPS / Rules		
A Dashboards		my Pules		
• 500SPS		Thy Rules		
🗠 Tank Dashboard		Add New +	(12)	
III Rules		Name		
f≣ Jobs		Nanie		
A my Values		Temperature Control	1 🗹 🗑	
+ fast add values		Alkalinity alarm 1	1 🕑 🗑	
Kore 7	kore7	Alkalinity alarm 2	1 🛛 😰 🗑	
CalcFeeder 1	alcfeeder	Calcfeeder - Decrease Flow if ALK less or equal 8.3dKH	1 🕑 🗑	
Power Module 1	power	Current Measured Values	1 🛛 🗃	
My Light Profiles				
Add Tank				
1				

# 8.3. Jobs



Job Example 1

Sending email with Reminder - Kore 7th kHLab - Perform Channels Calibration:

Name:						
1 Remind	(1) Reminder - Kore 7th kHLab - Perform Channels Calibration					
Run At:						
2 Every mo	nth on 01 at 10:30					
Action:						
3 Туре:	Mail					
4 To:	email@address.com					
5 Subject:	Kore 7th kHLab - Perform Channels Calibration					
6 Message:	Reminder:					
•	Perform Kore 7th kHLab Channels Calibration for the best accuracy.					

Job		
	Name	Reminder - Kore 7th kHLab - Perform Channels Calibration 1
Run At 2		
Every month on	01 at 10	: 30 🛞
Action		+ Add action
- remove this a	action	
3	Туре	Mail ~
4	To:	email@address.com
5	Subject:	Kore 7th kHLab - Perform Channels Calibration
6	Message:	Reminder: Perform Kore 7th kHLab Channels Calibration for the best accuracy.
		ĥ
		Save 🖬

Job Example 2

Sending email with Reminder - Kore 7th kHLab - Change Heads Pumps Tubing:

Name:	
1 Remind	er - Kore 7th kHLab - Change Heads Pumps Tubing
Run At:	
2 Every yea	ar on <b>01</b> of june,december at <b>10:30</b>
Action:	
3 Туре:	Mail
4 To:	email@address.com
5 Subject:	Reminder - Kore 7th kHLab - Change Heads Pumps Tubing
6 Message:	Reminder:
-	Change Kore 7th kHLab Heads Pumps Tubing for the best accuracy.

Job		
	Name	Reminder - Kore 7th kHLab - Change Heads Pumps Tubing 1
$\sim$		
Run At (2)		
Every year on (	01 of june,d	lecember at 10:30 x
Action		+ Add action
- remove this a	action	
3	Туре	Mail ~
4	To:	email@address.com
5	Subject:	Reminder - Kore 7th kHLab - Change Heads Pumps Tubing
6	Message:	Reminder: Change Kore 7th kHLab Heads Pumps Tubing for the best accuracy.
		Save 🖬

### 8.4. my Values

This option is allowing users to add tank measured parameters like NO2, NO3, Mg, etc., and keep a history of them.

Welcome		500SPS overview & stats				
		500SPS / Values				
A Dashboards		my Values				
▶ 500SPS		·				
🗠 Tank Dashboard		Add New +				
I <sup>22</sup> Rules		Show 10 v Rows				
I my Values		Name	<ul> <li>Min</li> </ul>	Max	♦ Action	¢
+ fast add values		No data available in table				
Kore 7	kore7	Showing 0 to 0 of 0 entries				
CalcFeeder 1 calcfe Power Module 1 p	eeder ower					
My Light Profiles						
Add Tank						

#### 8.5. Push Notifications to your iOS, Android or desktop device

This functionality is allowing users to get real-time notifications with e.g.: alkalinity, temperature, or pH values on iOS, Android, or Desktop devices including Android Wear and Apple Watch. Follow the below steps to enable this functionality.





Setup a new Notifications Rrule under your Tank

Sending Notifications with Kore 7th Current Measured Values for ALK, Temp and pH 1:



# 9. kHLab Working Modes

The kHLab calibration process is based on the Pacific Sun Cloud solution and requires only to follow a few automatic steps.

As mentioned earlier, the Kore 7th/kHLab can work in two modes.

### 9.1. Monitoring Mode

In **Monitoring** mode, the device can be used to measure alkalinity and display the results on the dosing station LCD screen. The device will NOT take any action on individual channels and dosing pumps, will not turn ON/OFF individual channels, or change any defined dosing pumps performance/schedule.

### 9.2. Control Mode

In **Control** mode, the device can be used to:

- stop dosing Alkalinity supplement and other fluids from channels #4, #5, #6 and, #7, when tested Alkalinity value exceeding set KH value in the application "Maximum kH".
- start dosing and adjust the additional dose of Alkalinity supplement when tested KH value falls below the value set in the application "Minimum dKH" and all the other fluids set dosage values are not able to keep Alkalinity on the desired level.



#### Note:

As a good practice, it's recommended that before using "**Control mode**", run "**Monitoring mode**" for at least a few days to make sure the device is working correctly and the alkalinity measurements are as expected.

# **10. Alkalinity Test Intervals**

The Kore 7th dosing station can perform Alkalinity tests in different time intervals: **one**, **two, four, eight**, **twelve, and twenty-four** times per day (**x1, x2,x4, x8, x12, x24**). Keep in mind that, by nature, alkalinity continuously changes, and because of that it's necessary to compare the test results performed at the same time each day.

For the **Monitoring mode**, we recommend performing tests **two** or **four** times per day and for the **Control mode**, we recommend performing tests **four**, **eight**, and even **twelve** times per day.

# **11. Parallel Calibration**

In addition to the kHLab test and calibration processes, it is recommended that the kHLab alkalinity test results be checked periodically via a second calibration using a basic alkalinity titration test kit. This second calibration serves to validate that the kHLab is working correctly, given that it's results show alkalinity around the same range.

# 12. kHLab Working Stages

The device works through the following stages:

1) Initial Flush

The purpose of this stage is to initially fill a kHLab device test chamber and prepare the device to work in the continuous stage. In this stage, the kHLab module is filling and emptying a chamber with aquarium test water multiple times.

2) Emptying flask (Cylinder)

In this stage, the test water is being disposed from the kHLab module test chamber and the magnetic stirrer is staying ON.

3) Microflush

In this stage, the kHLab test chamber is rinsed several times with aquarium water and prepared for alkalinity testing.

4) EMV Stabilize

During this stage, the device reads the pH probe measurement and waits for the reading to stabilize before starting the actual test.

5) Preparing for Standby

This mode prevents pH probe damage between tests by filling in the kHLab module test chamber with aquarium water.

# **13. Carbonate Solution Preparation**

In order for the device to be able to maintain water alkalinity at a given level, prepare the alkalinity supplement based on the following formula by using KH buffer (i.e. Aquaforest):

- 1) Prepare a 1500ml capacity (or larger) container.
- 2) Dissolve 80g of KH Buffer in 1000ml of RO/DI water.

The final 100ml of KH buffer solution will increase alkalinity by 2.6dKH in 100 liters (26 Gall US) of aquarium water and the KH buffer solution based on this recipe will ensure proper device operation (keeping the defined KH value in case of the alkalinity dropping below the pre-set "**Minimum KH**" limit value).

The following tables show recipes with supplements from other manufacturers which will work correctly with the Kore 7th/kHLab device.

Recipe based on NaHCO₃/Na₂CO₃					
RO/DI water NaHCO <sub>3</sub> Na <sub>2</sub> CO <sub>3</sub>					
1000ml	66g	10g			

Recipe based on Na₂CO₃		
RO/DI water	Na <sub>2</sub> CO <sub>3</sub>	
1000ml	52g	

# 14. Kore 7th Software and Firmware Upgrade



#### Warning!

Switching OFF the power supply during the Firmware updating process may damage your doser CPU. Uploading wrong Firmware may damage your doser and void your warranty. The damage may require returning the doser to our service department to restore it's original functionality. Use only **dedicated firmware upgrade software** available for download on www.pacific-sun.eu in the **Download** section.



3. Windows Operating System has the two following options to verify the correct USB Serial Port COM **number**:

- 1. "Device Manager"
- 2. "Devices and Printers"

<ul> <li>The ging devices</li> <li>Keyboards</li> <li>Mice and other pointing devices</li> <li>Monitors</li> <li>Monitors</li> <li>Network adapters</li> <li>Ports (COM &amp; LPT)</li> <li>Bluetooth Serial Port (COM10)</li> <li>Bluetooth Serial Port (COM11)</li> <li>Bluetooth Serial Port (COM13)</li> <li>Processors</li> <li>Security Devices</li> </ul>	on 1: The USB Serial Port COM number "Device Manager".
--	--











# 15. Troubleshooting

Problems	Solutions
Device is not accurate	Make sure that pump #1 and pump #2 are correctly calibrated, and that there is no air (long air gaps) inside the silicone tubing. Small air bubbles inside the tubing don't impact measurement accuracy.
	Make sure that the magnetic stirring bar/pellet for mixing tests fluid is inside kHLab cylindrical test chamber per the instructions.
	Make sure that silicone tubing supplying reagent and test water are submerged below reagent solution and aquarium water levels.
	Make sure that the <b>green</b> tip under the kHLab module chamber cover is submerged below the test water level when the alkalinity test is in progress.
	When replacing dosing pumps PharMed tubing, the device may initially perform slightly different from before tubing replacement but should go back to the same accuracy after a few days without any problem. During that time next pump calibration is not recommended. New pump calibration is required when the new tubing has a different diameter than the previous, original one or has a different nominal flow, i.e. tubing from a manufacturer other than Pacific Sun.
Problem with communication between the Kore 7th and PS Cloud service	1. Reboot your home Wi-Fi router (power OFF/ON) and after that reboot your Kore 7th (power OFF/ON). Wait a few minutes and check PS Cloud application interface functionality again.
	<ol> <li>If you have multiple Wi-Fi routers, make sure each of them has a unique name.</li> </ol>
	3. If you have multiple Wi-Fi routers, make sure you are connecting to the closest one with the strongest signal.

Spinning problem with the magnetic stirrer bar/ pellet	If the water mixing magnetic stirrer bar/pellet is not spinning then in the PS Cloud Application, under the " <b>KH Lab</b> <b>Settings</b> ", increase the "Stirrer speed" from the default 100 to e.g. 150 or higher, and test it again.	
	Kore 7 terr?	KH Lab Settings
	If the water mixing magne fast then can go out of sy and hit the wall and pH p "Stirrer speed", and test ag	tic stirrer bar/pellet is spinning to nchronization with kHLab module robe. As a solution decrease the gain.
Widely varying measured alkalinity results	Make sure that the pumps heads rollers are clean - no black buildup, dust, or lubricant/grease on rollers. The picture below shows a pump head with dirty rollers. If rollers are dirty, remove the dosing pump head and clean the rollers. You can use a fresh paper towel and alcohol or a different solvent solution.	



If you need technical support - please contact *service@pacific-sun.eu* 

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